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#100540

Flowdrill Ø 5.4 mm diameter with collar for M6 cold forming tap

Flowdrill is a solid tungsten carbide tool, that locally displaces material to form increased material thickness. The increased material thickness allows for a stronger fastening connection by tapping, brazing, bearing or welding.

Product details.

Name:	Flowdrill M06 - 5.4 Long Standard
Diameter:	5.4 mm
Article code:	100540
Thread type:	Metric
Thread size:	6 x 1.00
Min. Material Thickness:	2.1 mm
Max. Material Thickness:	3.0 mm
Finishing:	With collar
Shaft Diameter:	6 mm
Work Length:	13.8 mm

Machine parameters.

Specifications based on 2.5 mm material thickness

	Steel	Stainless steel
Spindle Speed [RPM]:	2400	2000
Feed:	150 mm/min	150 mm/min
Power:	1.0 kW	1.0 kW