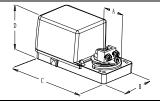
Actuator Specification & Installation Instructions



<u>Features</u> :	Old Number	
 Mounts easy on round 	BBM2000A	<i>BM000</i>
& square shaft (with option –8).	BBM2021A	BM020
 External clutch for manual adjustments. 	BBM2060A	BM060
 Maintenance free. 	BBM2080A	BM080
 Position indicator. 	BBMF2000A	BM000F
 Control signal fully programmable. 	BBMF2021A	BM020F
The fastest actuator of the world	BBMF2060A	BM060F
(model BMFF).	BBMF2080A	BM080F
 Fail safe by Enerdrive System ¹ 	BBMFF2000A	BM000FF
(on model 060 & 080).	BBMFF2021A	BM020FF
Auxiliary switches	BBMFF2060A BM060FF	
(on model 020 & 080).	BBMFF2080A	BM080FF

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Technical Data	BM000 BBM 2000A	BM060 BBM 2060A	BM000F BBMF 2000A	BM060F BBMF 2060A	BM000FF BBMFF 2000A	BM060FF BBMFF 2060A	BM020 BBM 2021A	BM080 BBM 2080A	BM020F BBMF 2021A	BM080F BBMF 2080A	BM020FF BBMFF 2021A	BM080FF BBMFF 2080A
Fail safe - Enerdrive	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes
Power consumption	6 VA	15VA Peak,6VA		24VA Peak,15VA		24VA Peak,15VA	6 VA	15VA Peak,6VA	15 VA	24VA Peak,15VA	15 VA	24VA Peak,15VA
Torque	rated	D in.lb. [5,6 Nm] at 35 in.lb. [3,9 Nm] at 25 in.lb. [2,8 Nm] at 50 in.lb. [5,6 Nm] at 35 in.lb. [3,9 Nm] at rated voltage rated voltage rated voltage rated voltage		voltage	25 in.lb. [2,8 Nm] at rated voltage							
Running time through 90°			sec torque 1.5 to 2.5 sec torque 20 to 30 sec torque dependant dependant			3.5 to 4.5 sec torque dependent dependent						
Auxiliary switches	No					Yes (2)						
Ingress protection	IP22 equivalent to Nema type 2, IP54 equivalent to Nema type 3R if water tight inlet bushings (not supplied NEP617) are installed											
Feedback	4 to 20 mA or 2 to 10 Vdc adjustable											
Power supply	22 to 26 Vac or 28 to 32 Vdc											
Electrical connection	18 AWG [0.8 mm ²] minimum											
Inlet bushing		2 inlet bushing of 5/8 in [15.9 mm] & 7/8 in [22.2 mm]										
Control signal		Analog, Digital or Pulse with modulation (PWM) programmable (factory set with Analog control signal)										
Angle of rotation	0 to 90 degrees, mechanically adjustable (factory set with 90° stroke)											
Direction of rotation		Reversible, Clockwise (CW) or Counterclockwise (CCW) (factory set with CW direction)										
Ambient temperature	-22°F to 122°F [-30°C to 50°C]											
Storage temperature	-22°F to 122°F [-30°C to 50°C]											
Relative Humidity	5 to 95 % non condensing.											
Weight	3 lbs. [1.4 kg]											
	Risk of malfunction: Do not press the clutch when actuator is powered.											
Warning	Risk of malfunction: When adjusting limit screws a stroke adjustment <u>must</u> be performed. Refer to stroke adjustment section.											
					Refer t	o stroke a	aajustm	ent section	on.			

Dimensions



	Dimension	Imperial (in)	Metric (mm)
	Α	1.50	38.1
	В	3.26	82.8
	С	6.60	167.5
D	model 000 & 060	3.01	76.4
	model 020 & 080	3.72	94.5

Caution

We strongly recommend that all Neptronic® products be wired to a separate transformer and that transformer shall service only Neptronic® products. This precaution will prevent interference with, and/or possible damage to incompatible equipment. When multiple actuators are wired on a single transformer, polarity must be observed. Long wiring runs create voltage drop which may affect the actuator performance.

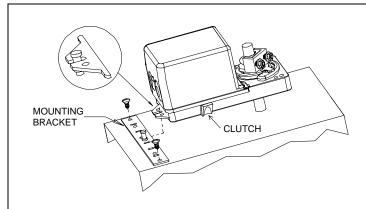






¹ Enerdrive System U.S.A. Patent #5,278,454

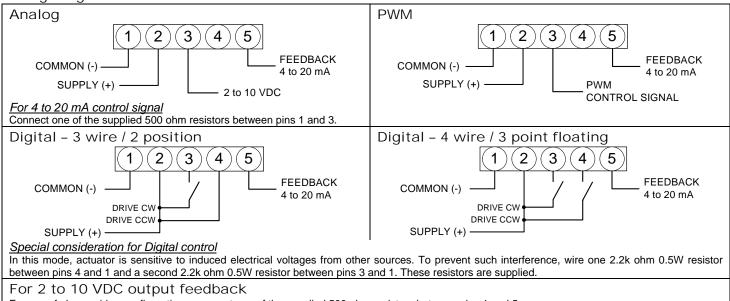
Mechanical Installation



- Manually close the damper blades and positioned the actuator at 0° or 90°.
- 2. Slide the actuator onto the shaft.
- Tighten the nuts on the "U" bolt to the shaft with a 8mm wrench to a torque of 60 in.lb. [6,7 Nm].
- Slide the mounting bracket under the actuator. Ensure free movement of the slot at the base of the actuator. The bracket pin must be placed in the mid distance of the slot.
- Fix the bracket to the ductwork with #8 self-tapping screws.

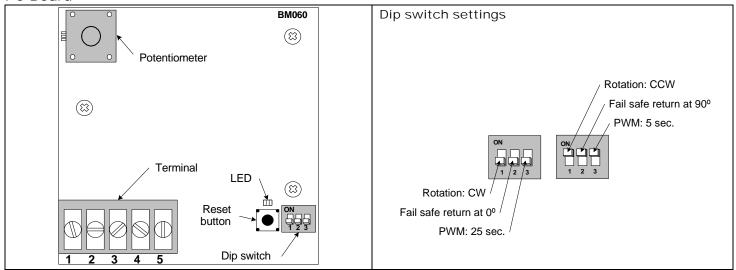
Risk of malfunction: When adjusting limit screws a stroke adjustment <u>must</u> be performed. Refer to stroke adjustment section.

Wiring Diagrams



For any of above wiring configurations, connect one of the supplied 500 ohm resistors between pins 1 and 5.

PC Board



Stroke Adjustment - No control signal change

- 1. Apply power and, wait for at least 10 seconds.
- 2. Press and release the reset button to start the auto-stroke process.

The LED should be illuminated.

First option:

The actuator will then travel in both directions to find it's limit and position itself according to the demand. The LED will extinguish, the process is complete.

Second option:

When the desired end position is reached, press and release the reset button. The actuator will now return back to its original position. (you can also press and release the reset button when It's reaches the original position) The LED will extinguish, the process is complete.

Programming - Change of control signal

- 1. Remove power and put all dip switches "OFF". (factory preset).
- 2. Apply power and, within 10 seconds, press and release the reset button. The LED should be blinking.
- 3. Select the control signal with dip switches:
 - <u>Digital</u> (On/Off or 3 point floating) move switch **No1** "ON" and then "OFF".
 - PWM

move switch No2 "ON" and then "OFF".

 Analog (factory preset) move switch No3 "ON" and then "OFF".

4. Stroke adjustment

see the stroke adjustment section above.

Note, If PWM mode is selected:

• Time base : When programming is done,

if switch No3 is "on" time base is 0.1 to 5 sec. (resolution 20 msec.)

if switch No3 is "off" time base is 0.1 to 25 sec. (resolution 100 msec.)

- * For 5 sec. time base, we strongly recommend a switch common connection for better position stability.
- Switch 24 VAC: Triac or dry contact, 40mA maximum switching current.
- Switch common: NPN transistor, SCR, Triac or dry contact 75mA maximum switching current.

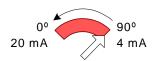
Feedback Selection (CCW direction)

To select CCW direction put switch No1 "ON".

In Analog or 3 point floating mode you can program the feedback control.

If switch No3 is "OFF":

The feedback control is automatically reverse to 4 to 20 mA for 90 to 0 degrees.



If switch No3 is "ON":

The feedback control is to 20 to 4 mA for 90 to 0 degrees.



Zero and Span Calibration

This feature is applicable to analog control signal only.

- 1. Remove power and put all dip switches "OFF". (factory preset).
- Apply power and, within 10 seconds press and hold the reset button until the LED blinks once.
 The Zero and span calibration process then start.
- 3. Release the reset button. The LED is now constantly illuminated.
- 4. Apply new minimum voltage.

It can be any value between 0 to 7 VDC, with an external 0 to 10 volt supply (ex: MEP).

- 5. Press and release the reset button to memorize the new minimum voltage. The LED blinks once.
- 6. Apply new maximum voltage.

It can be any value between 3 to 10 VDC, this value should be greater than the new minimum value.

7. Press and release the reset button to memorize the new maximum voltage. The LED blinks once. The Zero and span calibration process is complete.

Note: To reset zero and span to 2 to 10 VDC (factory value). You just have to re-select the analog control signal mode, see Programming.

